

## SPECIFICATIONS BP 20

PRESS	POWER	BORE	STROKE	RAM SPEED		CAPACITY (TONS)	WEIGHT (LBS.)	SHIPPING DIMENSIONS		
				PRESS	RETURN			L	W	H
BP-20	5 HP 1 phase	4"	20"	* 22.5 IPM	92 IPM	20	2,200	56"	40"	101"

Other voltages available - please specify when ordering.

## BROACH PRESS 20 TON

### STANDARD FEATURES

- ✓ **Electric / Hydraulic operation** provides smooth, consistent pressing action.
- ✓ **Flat ram nose** can be easily changed to allow the user to adapt the press to a specific job.
- ✓ **Quality Baldor motor**, low speed.
- ✓ **Low speed pump** - quiet, dependable operation.
- ✓ **Hydraulic power-lift** for vertical displacement of table.
- ✓ **Pressure regulator** to limit the ram pressure.
- ✓ **Speed control** limits the maximum speed of ram travel, allowing operator to select the proper speed for the task.
- ✓ **Cylinder activation** is fingertip controlled, the more the hand lever is engaged the more the ram movement is accelerated. This allows the operator to control the proper speed for the task.
- ✓ **High capacity** 15 GAL. hydraulic oil reservoir.
- ✓ **Low pressure** hydraulic system maintains lower oil temperatures, resulting in higher efficiency and safer operation.
- ✓ **All hydraulic and mechanical parts are standard** in the industry, and available throughout North America.
- ✓ \* **Factory speed set to 22.5 IPM (OSHA STD).** Capable of up to 56 IPM. We recommend using proper safety guarding.

### AVAILABLE OPTIONS

- FSG-20** Front safety guard for operator protection.
- FPS-20** Foot pedal-electric solenoid valve for hands-free operation, c/w electric control panel.
- SSE-20** Stop / Start c/w emergency stop button, wired direct to motor

